



2016+ Can-Am Defender Rear Frame Brace #S3315



INSTALLATION INSTRUCTIONS

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PARTS LIST

ITEM	PART #	DESCRIPTION	QTY
	S3315	S3 Rear Frame Brace	1

- 1.) Place your Defender on flat ground and ensure machine is in park (P).
- 2.) Using a floor jack, raise the rear of the machine and place it on jack stands.
- 3.) To make the installation of the rear frame brace easier it is recommended to remove the two rear wheels from the machine.
- 4.) Using a 3/16" drill bit, drill out the six rivets holding the OEM plate onto the frame.
- 5.) Remove the rear brake line from the plate held on by the rivets but keep the factory hardware.
- 6.) Next, you will remove the four rear bolts holding the a-arms to the frame using a 15mm socket.
- 7.) Once the bolts and rivets are removed you can place your new S3 rear frame brace in position and reinstall the four bolts and torque to factory specifications.
- 8.) At this time, you can reinstall the rear brake line using the factory hardware to the frame brace.
- 9.) Now you can reinstall your wheels and tires and remove the jack stands, setting the machine on the ground.
- 10.) Take a short test drive and recheck that all hardware has remained tight.

Thank you for choosing S3 Power Sports. Let us know if you have any questions.