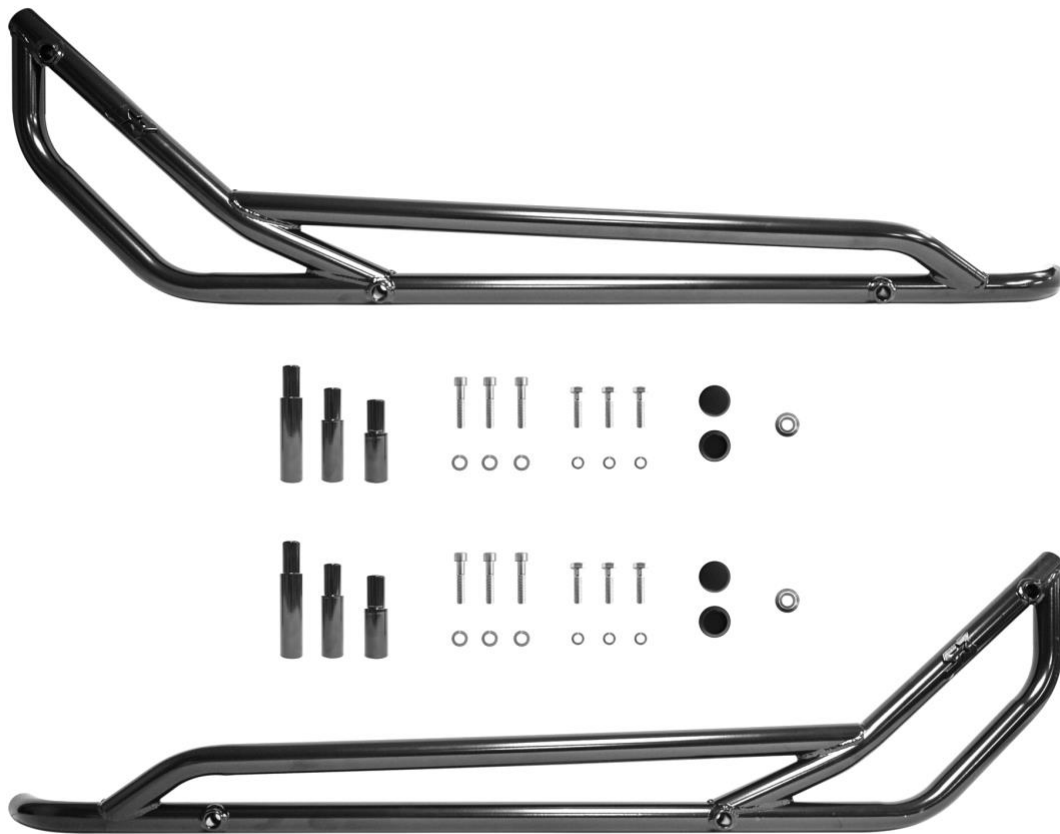




# 2020+ Polaris RZR Pro XP Nerf Bars # S3173



## INSTALLATION INSTRUCTIONS **RZR Pro XP** **Nerf Bars**



## 2020+ Polaris RZR Pro XP Nerf Bars # S3173

### **PARTS LIST**

ITEM	PART #	DESCRIPTION	QTY
	S3173	Passenger Nerf Bar	1
	S3173	Driver Nerf Bar	1
		Front Mount Post (Short)	2
		Center Mount Post (Long)	2
		Rear Mount Post (Medium)	2
		Mount Insert	6
		Finishing Plug	4
	S3BK-PRZR-PX-NB	Bolt Kit	1

- 1.) Place RZR in park (P) on a flat level surface.
- 2.) Remove the skid plate. *(Pro Tip : Alternately, the (4) bolts along the side of the RZR can be removed and a wedge placed between frame and skid to allow access to work area. See Picture A, B and C for this method.)*
- 3.) Remove rocker panel. There are (9) Torx 40 bolts. See Picture D, E, F, G, H, I. *(Pro Tip : The rear of the rocker panel is clipped into fender flare. Use caution when unclipping to avoid breakage.)*
- 4.) Assemble 12mmx1.75x50mm bolt, lock washer and Mount Insert. See Picture J.
- 5.) Gently pry up on floorboard to insert assembly from Step 4 into front frame hole. See Picture K.
- 6.) Insert Front Mount Post (Short) into opposite end of previously installed assembly and thread bolt into Front Mount Post (Short), using 19mm wrench. See Picture L.
- 7.) Repeat this process for the Center Mount Post (Long). See Picture M. *(Pro Tip : Use a short 19mm wrench to tighten M12 bolt.)*
- 8.) Slide the seat forward to enable access to rear frame mount hole. Repeat previous process for Rear Mount Post (Medium). See Picture N. *(Pro Tip : Use a file for any OEM weld lag on the frame mounts to ensure proper fit.)*
- 9.) Reinstall OEM rocker panel in reverse order, ensuring to clip the rear fender flare in place.
- 10.) Reinstall the skid plate (Or 4 skid plate bolts and cup washers, whichever method was chosen.) *(Pro Tip : Make sure the skid plate is below the rocker panel.)*



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- 11.) Install S3 Nerf Bar onto Mount Posts, using M10x1.5 Allen bolts and M10 lock washers. (*Pro Tip : Hand Tighten first, starting at Rear Mount Post and working towards the front. Final tighten after all 3 Mount Posts have been started.*)
- 12.) Install Finishing Plugs into tube ends of S3 Nerf Bars. (*Pro Tip : Use a rubber hammer.*)
- 13.) Repeat process for opposite side.
- 14.) Double check all fasteners for thoroughness.

Thank you for choosing S3 Power Sports! Let us know if you have any questions! 855-221-7097



# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture A**



**Picture B**





# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture C**



**Picture D**





# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture E**



**Picture F**





# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture G**



**Picture H**





# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture I**



**Picture J**

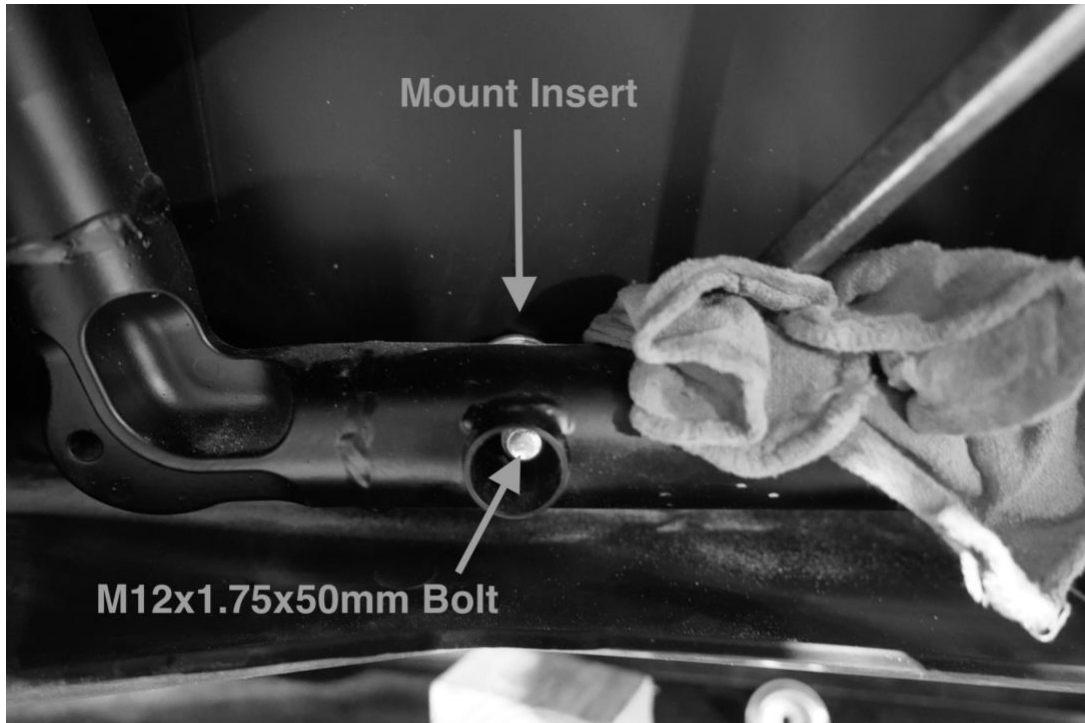






# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture K**



**Picture L**





# 2020+ Polaris RZR Pro XP Nerf Bars # S3173

**Picture M**



**Picture N**

