



Ranger XP 900 / XP 1000

Front Winch Bumper

Mount winch and winch fairlead to S3 bumper before installing bumper.

1. Elevate the front of the Ranger so that the front tires are off the ground. Support with jack stands.
2. Remove factory bumper and discard.
3. Remove upper a-arm bolts and use them to secure the mount plate (bends up) to the frame. Retighten bolts. (Image A & B)
4. Attach bumper to the frame and the mount plate using the supplied M10 bolts. (We suggest asking a buddy to help.) Do not tighten hardware. (Image C & D)
5. Connect the bumper supports to the bumper using the supplied 5/16" bolts ensuring that the clamp fits onto the frame brace. Install clamp covers using supplied 5/16 Allen bolts. Do not tighten hardware. (Image E)
6. Tighten all hardware in the following order.
 - Bumper to frame bolts.
 - Bumper to mount bolts.
 - Supports to bumper bolts.
 - Supports to frame bolts.
7. Complete installation by wiring winch and lights if applicable.

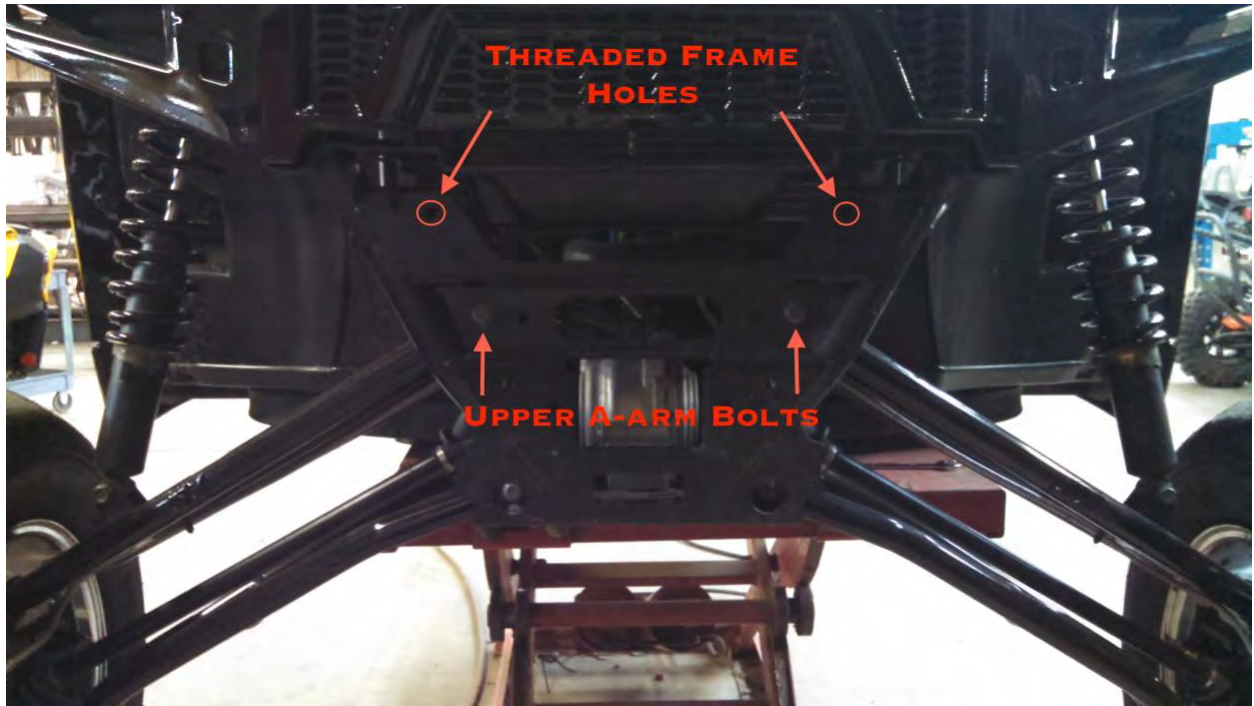


Image A

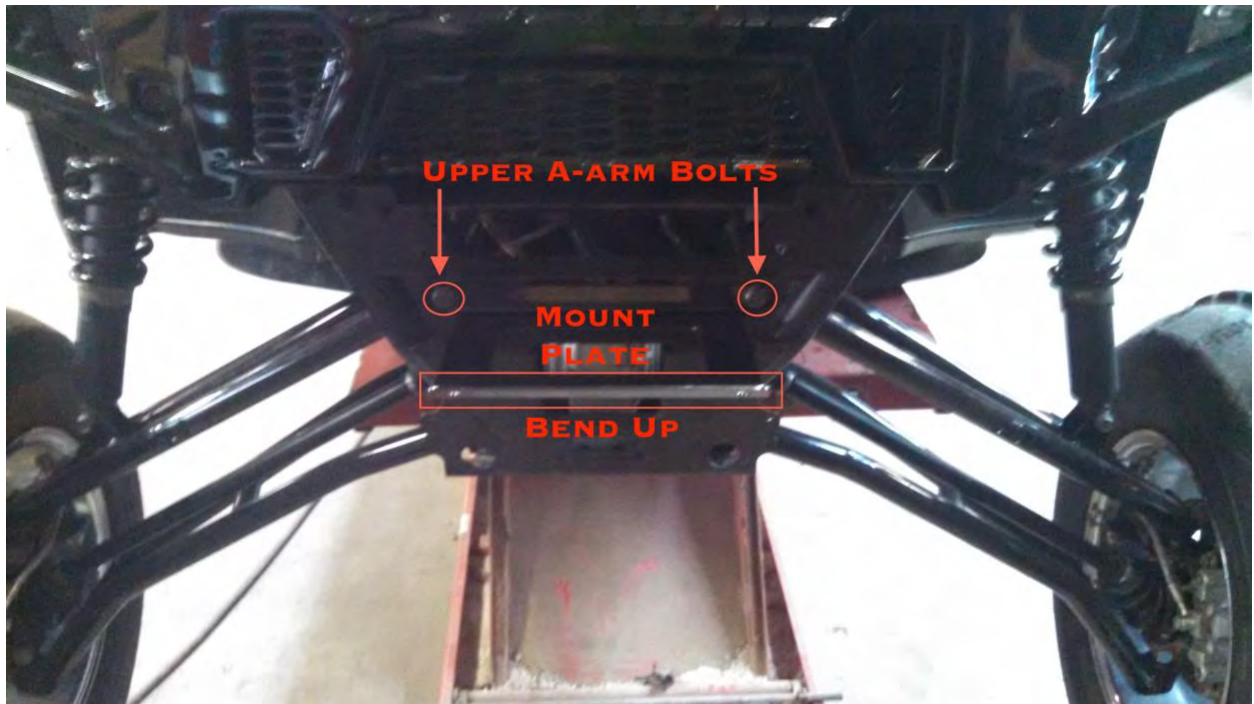


Image B

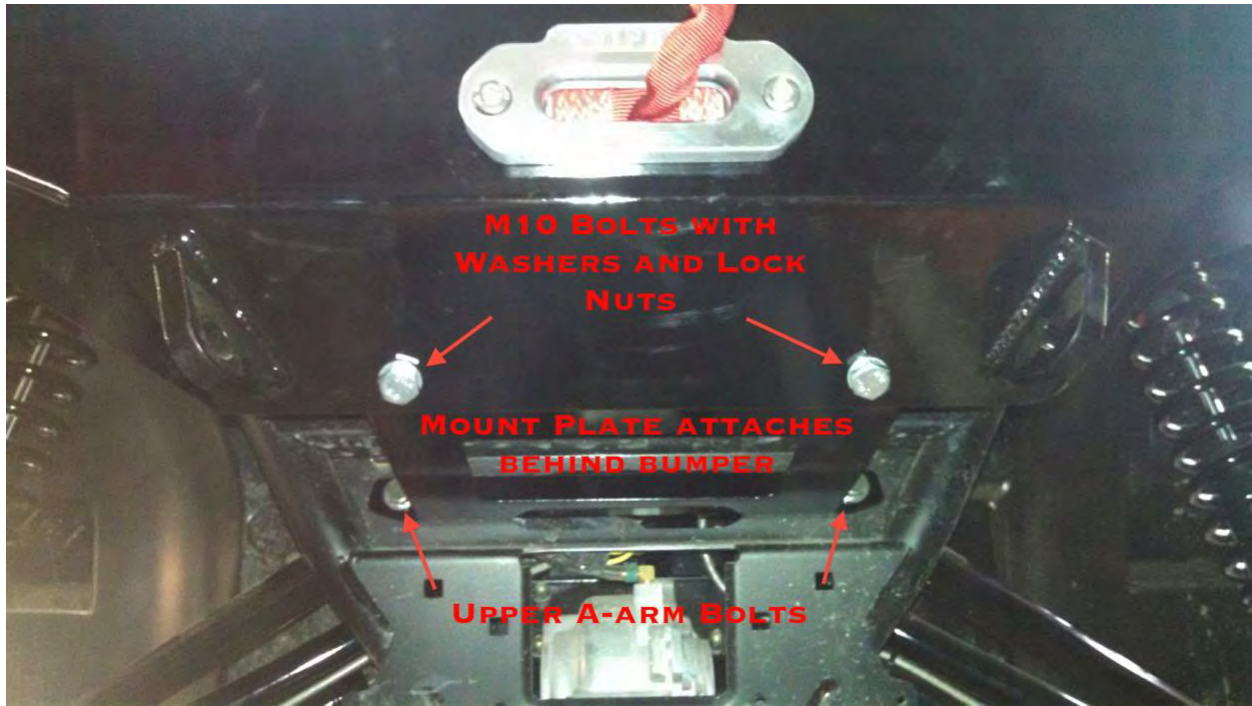


Image C



Image D

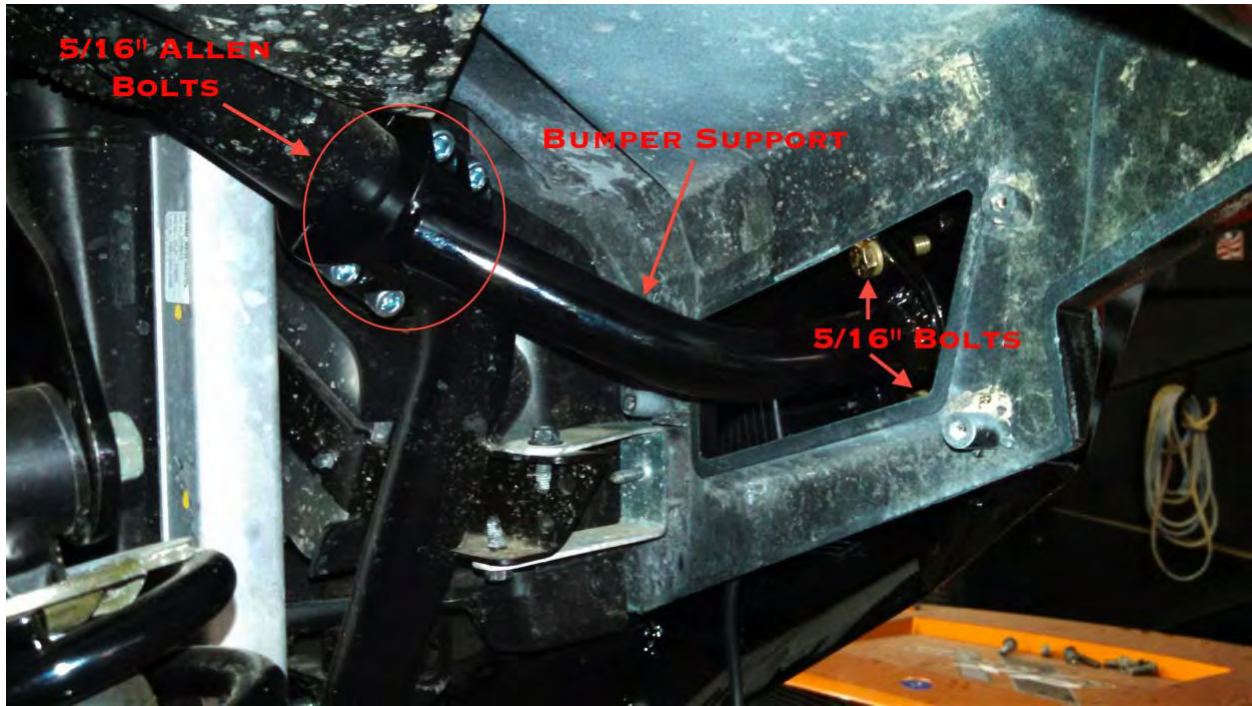


Image E

